

Shelf Life and Storage Conditions Statement

Taconic – TacTape® Pressure Sensitive Adhesive Tapes

This document defines recommended storage conditions and nominal shelf life guidance for Taconic TacTape® pressure sensitive adhesive (PSA) products.

1. Recommended Storage Conditions

TacTape® PSA tapes should be stored under the following controlled conditions:

- **Temperature: 66.2-80.6 °F (23 +/-4 °C)**
- **Relative Humidity: 40–60% RH**
- Store in a clean, dry indoor area protected from direct sunlight and UV exposure
- Keep material in original packaging until use
- Prevent exposure to dust, oils, solvents, and other contaminants

Storage outside these conditions may reduce product consistency and usable life.

2. Nominal Shelf Life (from Date of Manufacture)

When stored under the recommended conditions, TacTape® products have the following nominal shelf life guidelines:

Adhesive Type Nominal Shelf Life

Silicone PSA 12 months from DOM

Acrylic PSA 24 months from DOM

3. Performance Considerations

Shelf life represents the period during which the product is expected to remain suitable for normal processing and application when stored as recommended. As with all pressure-sensitive adhesive systems, adhesive properties may change gradually over time. Performance values measured after extended storage may differ from initial test data.

Material used near or beyond the stated shelf life should be evaluated by the user to confirm suitability for the intended application.

4. Product-Specific Exceptions

Certain TacTape® constructions or adhesive systems may have shelf lives that differ from the general guidelines stated above. Where applicable, product-specific shelf life and storage requirements will be defined in the relevant Technical Data Sheet (TDS) or product documentation, which shall take precedence.

5. Responsibility

Taconic is not responsible for product performance where storage conditions are not maintained as recommended, or where material is used outside its intended service life.
